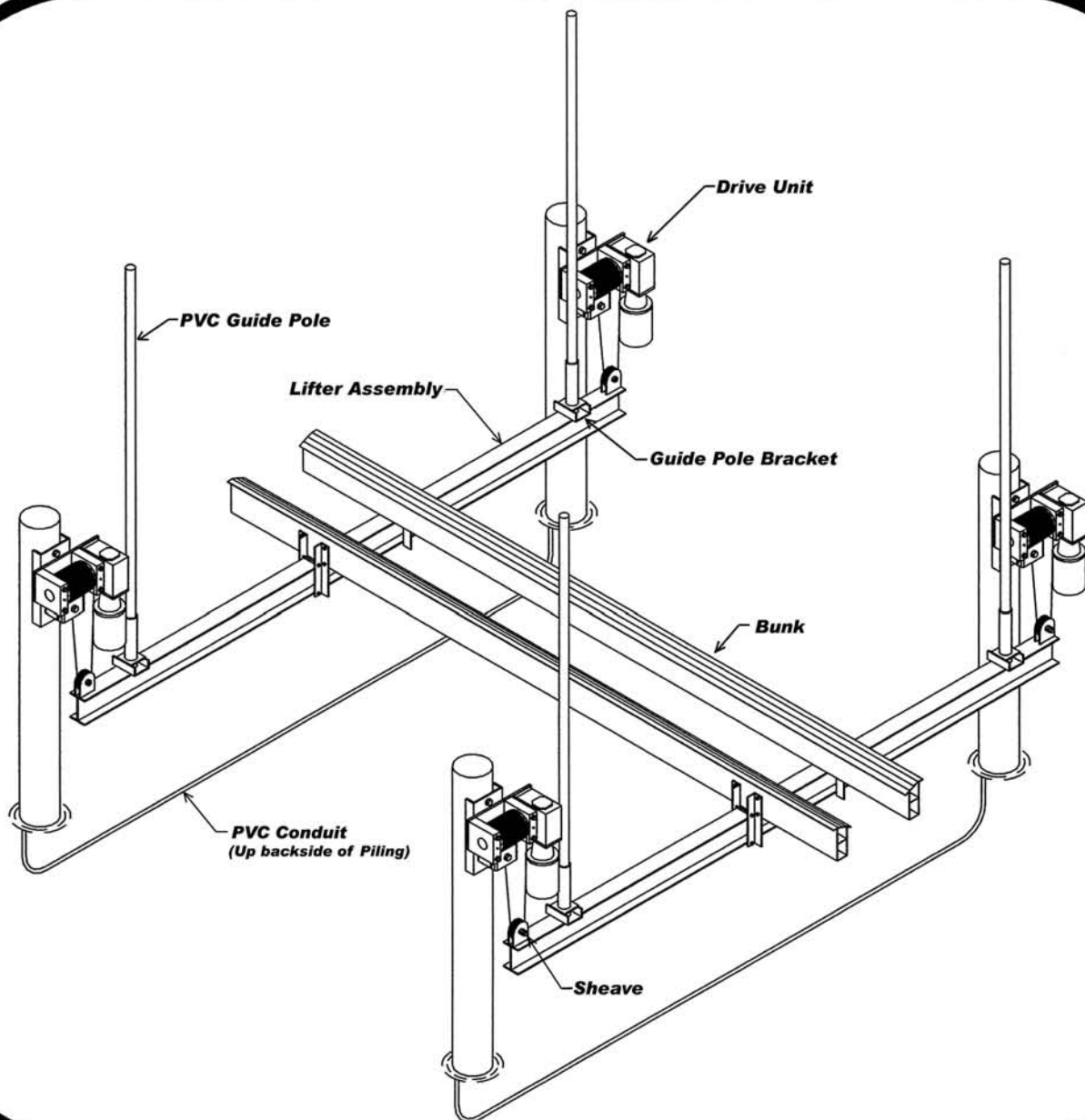




T2 TOPLESS X2

Installation Manual



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INTRODUCTION

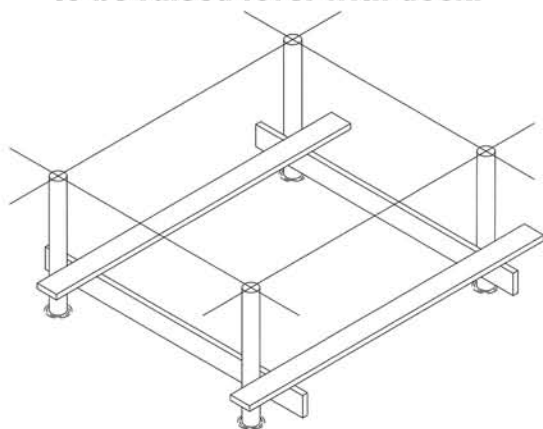
At Hi-Tide Sales, we take pride in bringing the most advanced, easy to use, minimum maintenance boat lift system to the market today. The Installation of this lift is simplified by its lightweight design and simple operation. In the pages that follow, we will take you step-by-step through the entire installation sequence, including the lifting of the boat. We urge you to read this manual before attempting an installation.

Before you begin...

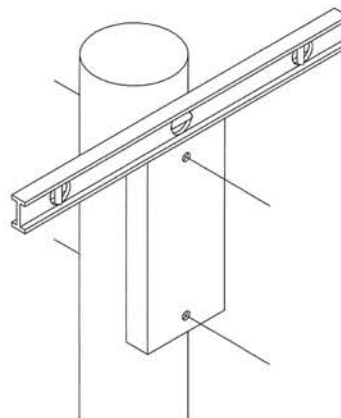
The T2 can be mounted to either wood or concrete pilings. The pilings are the foundation of the boat lift and must be able to carry the load of the lift and the boat to be lifted. Local or National code and common practice varies from area to area. Consult the T2 sales literature or call Hi-Tide for appropriate diagrams.

Step 1: Attaching Drive Units

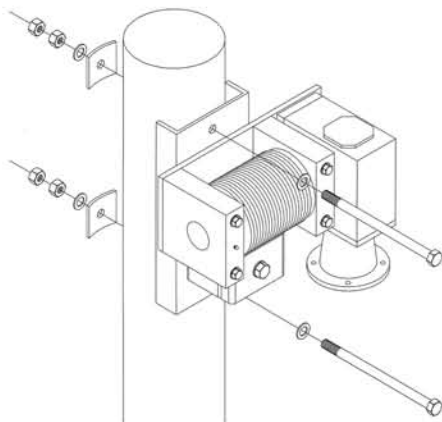
- A.** Scaffold and cut pilings to equal height of at least 36" minimum above dock. This will allow cradle to be raised level with dock.



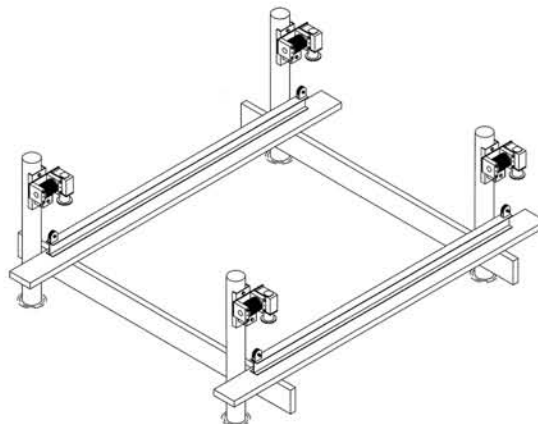
- B.** Pre-drill pilings with supplied hole pattern. Top hole should be a min. of 6" from top piling to prevent splitting.



- C.** Attach each Drive Unit with 2 bolts. (9k-20k – 3/4" Dia., 24k-30k – 1" Dia.) Drive units must be level and plumb.



- D.** Notch or shim drive unit to insure drive units are level, plumb, and square, then tighten all bolts.

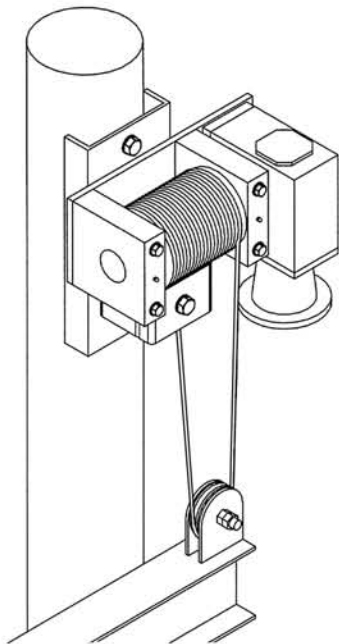


Step 2: Cable Routing and Hardware

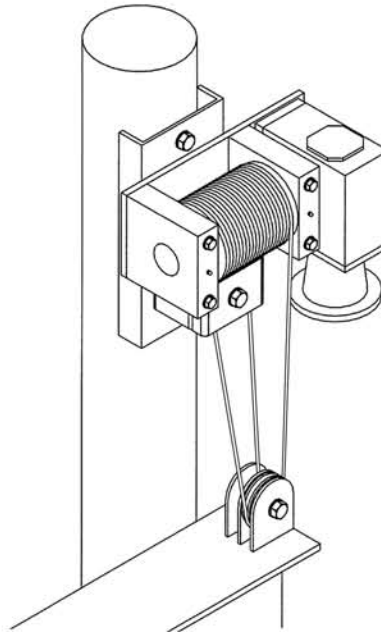
Place Lifter Beams on scaffolding below winding areas as pictured in previous step. Install and wind cables according to the applicable chart below.

Important Note: On all applications, the lift cable will descend off of the outer side of winder and wind onto the spool toward the drive unit.

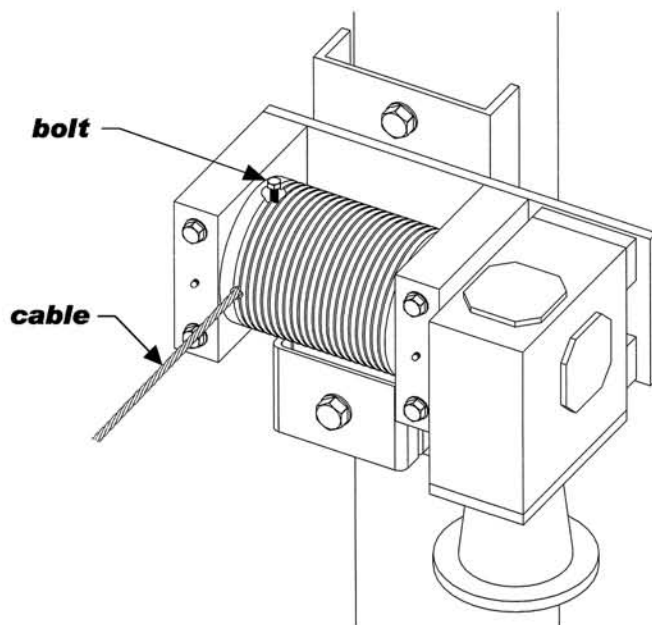
9,000-20,000 Lbs.



24,000-30,000 Lbs.



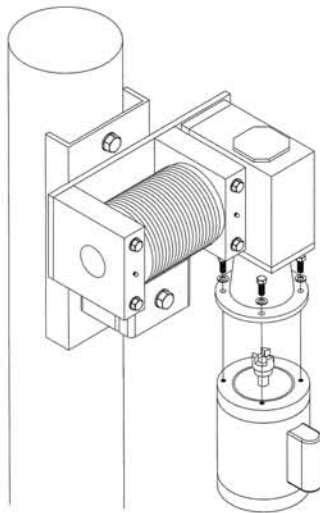
Cable Clamping



Step 3: Attaching Motors & Limit Switch

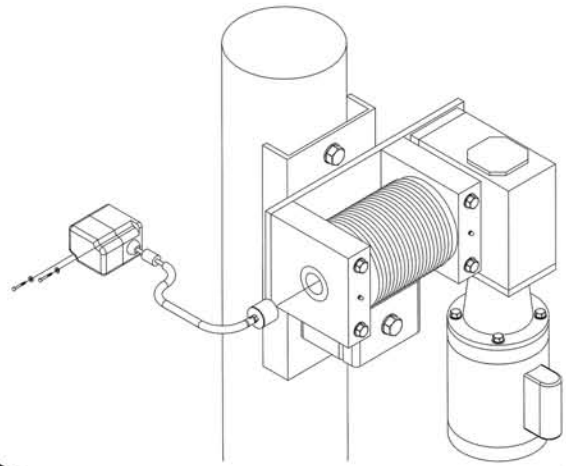
A.

Install Motor



B.

Attach Limit Switch to piling with supplied screws.



Step 4: Wiring the Lift

Measure center distance of pilings and assemble PVC conduit on land while threading the electrical wire through at the same time. A light spray of lubricant such as WD40 will make wire threading easier. Attach to pilings as pictured on front. Follow wiring instructions affixed to motors and/or remote controls if applicable. With correct wiring, cables should descend off the winder toward the outside of lift. The cables will also wind toward the drive unit. If necessary, follow wiring diagrams on side of motor to reverse direction of motors.

Boat lift Electrical Requirements

Having the proper electrical service to your boat lift is critical to the satisfactory operation of the lift. As a minimum the following copper wire sizes must be observed to preclude possible voltage drop and damage to electrical components.

Motor H.P.	100 Feet 240V	200 Feet 240V	300 Feet 240V	400 Feet 240V
(4) 3/4 or 1	#10	#8	#6	#4
(4) 1-1/2	#8	#6	#4	#2

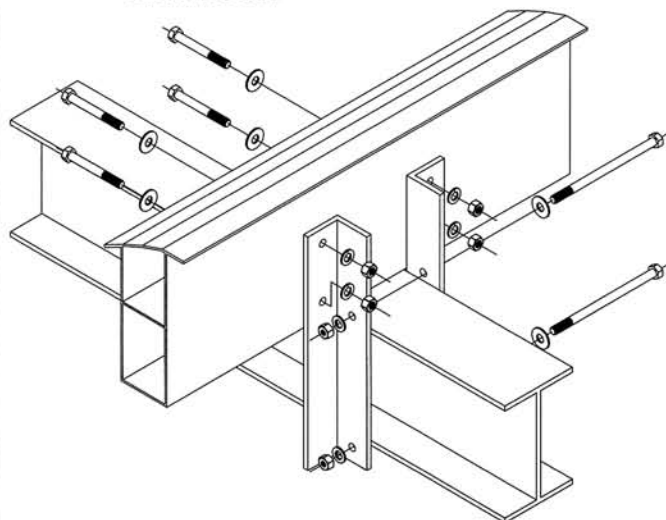
Important Notes:

- When at all possible, electrical services should be dedicated to the boat lift only to avoid interference by other electrical appliances.
- Please do not change or ignore wiring diagrams, or instructions as shown. There may be other ways to make it work, but our way is the only way approved by us (the Manufacturer).
- All lifts must be wired for 240V for proper operation.
- The wiring suggestions and wiring diagrams referred to are not meant to supersede any national or local codes.
- Hi-Tide recommends electrical work to be performed by a licensed electrical contractor.

Step 5: Constructing the Lift Cradle

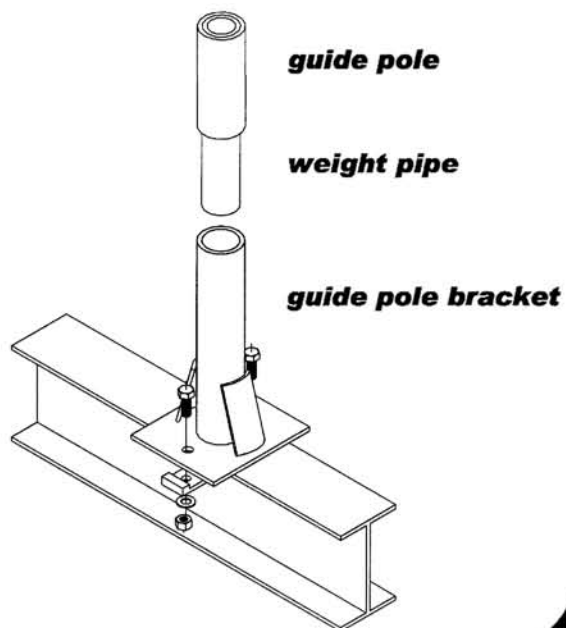
Wind cables and allow lifter beams to hang freely. Measure lifter beam center distance. This should also be equal to winder center distance.

A. Mount bunks to lifter beams in order to retain lifter beam center distances.



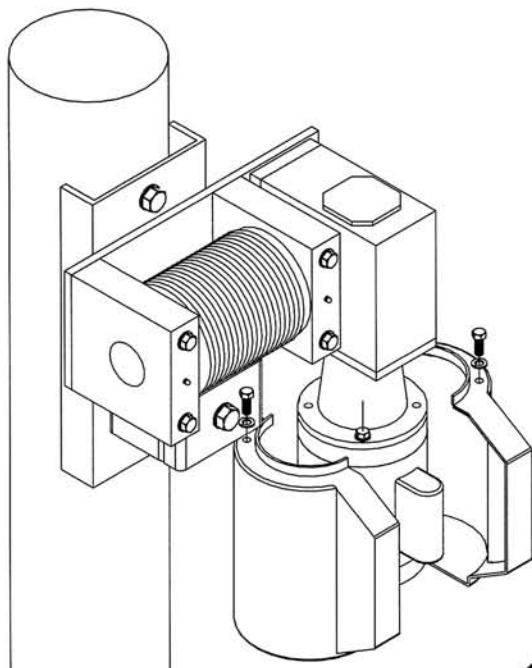
Some lifts are supplied lead weights. Attach lead weights to carpeted bunks.

B. Attach guide pole brackets, weight pipe, and guide poles.

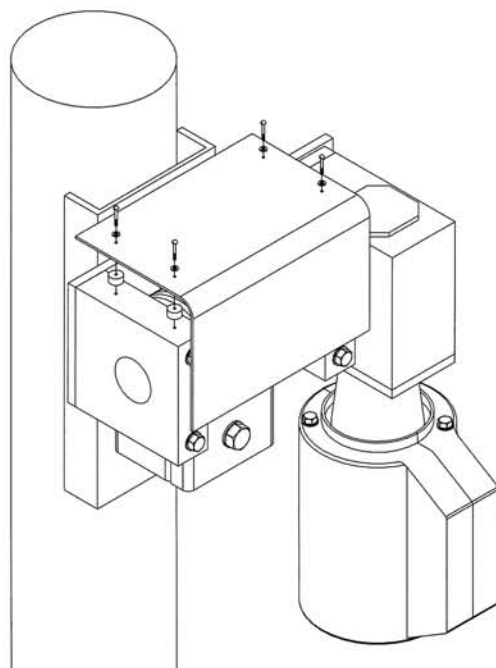


Step 6: Completing the Installation

A. Install motor cover.

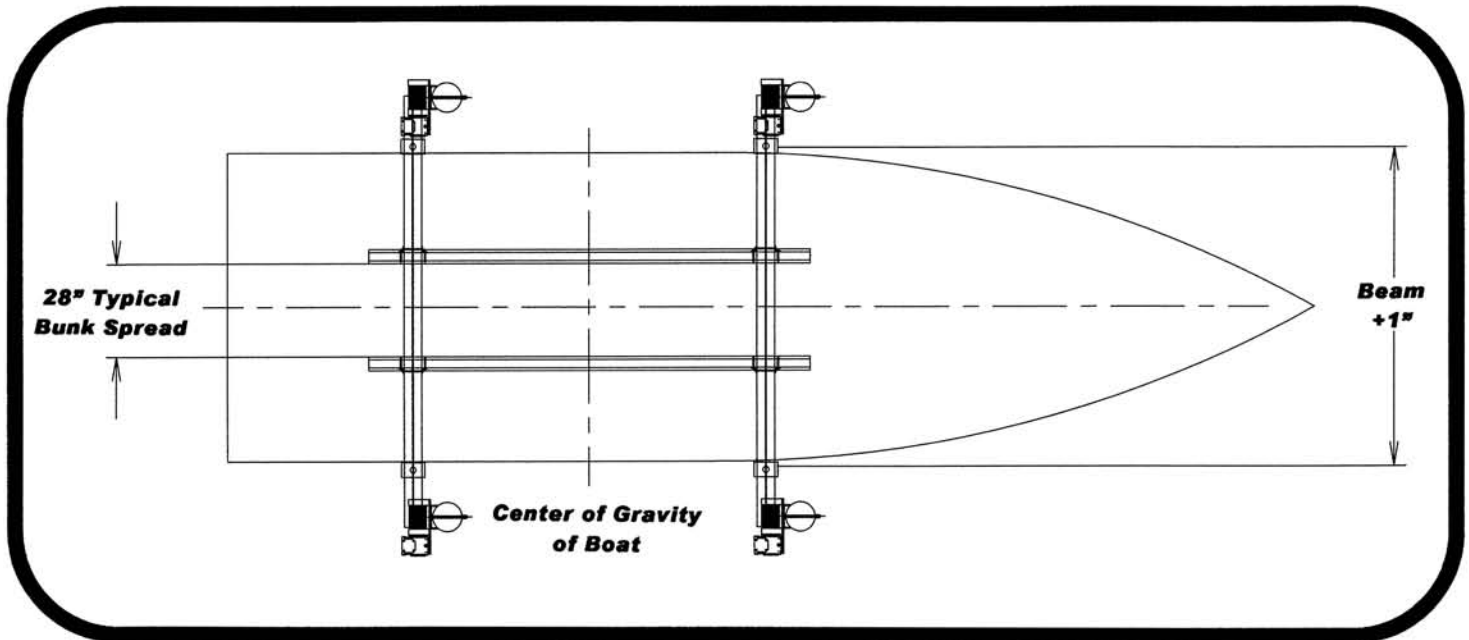


B. Install winder cover.



Boat Fitment

Take care to clear shafts, thru-hull fittings, chines, etc. Keel of boat must not rest on lifter beam and should clear beam by at least one inch. Center of gravity of boat must be in center of lift (bow to stern). This will evenly distribute the load over the two lifter beams.



Helpful Hints:

- A reference mark can be placed on a guide pole to indicate that the cradle is deep enough for the boat's hull to clear the cradle. This will assure clearance entering and leaving the cradle as the tide changes.
- For shallow water installations, a reference mark can be placed on a cable to indicate that the cradle has contacted bottom. Turning lift off at this point will prevent the cable winds from being tangled. If shallow water conditions exist, Hi-Tide strongly recommends the fitment of a limit switch.

Important Notes to Installer:

It is the responsibility of the Installer to insure that:

- 1) The Installation is completed according to the manufacturer's recommendations.
- 2) The ultimate user understands how to operate in a safe manner.
- 3) The ultimate user acknowledges the need for regular service and maintenance of the lifting equipment by an authorized Hi-Tide dealer.
- 4) The Customer is informed and understands all safety and warning labels affixed to the equipment.
- 5) The center of gravity of boat is located by equal deflection of lifter beam.

No alterations or modifications may be made to Hi-Tide equipment without the expressed written consent of H-Tide Sales, Inc. Re-installation of Hi-Tide equipment must be preformed by an authorized Hi-Tide Agent/Dealer and must be preformed to the standards set forth by Hi-Tide Sales, Inc. Transfer of any remaining warranty to a new location is solely at the discretion of Hi-Tide Sales, Inc. It is the obligation of the re-installer to inform any new operators of the above conditions. Maintenance/Owners Manuals and Safety Warning Decals are available on request from Hi-Tide Sales, Inc.